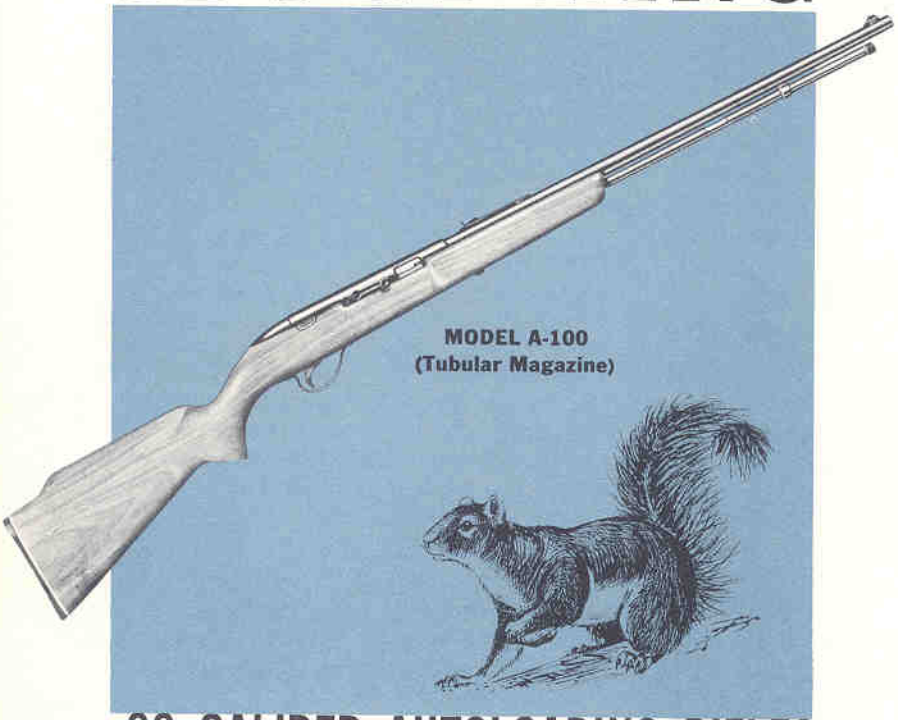
SPORT-KING



.22 CALIBER AUTOLOADING RIFLES

Autoloads all .22 LR, L, and HS Shorts

Cat. No. 8000 and 8001

HI-STANDARD

THE HIGH STANDARD MFG. CORP. HAMDEN 14 CONNECTICUT

MODEL: A-100, "SPECIAL" and "FIELD"

This all-new Hi-Standard SPORT-KING .22 Autoloading Rifle is the most handsome "22" you can possess. Graceful selected American Walnut stock and front-end reflect the ultimate in gunsmithing art and engineering. **SPORT-KING autoloads and fires all** LR, Longs and Hi-Speed .22 caliber cartridges without adjustment of any kind. **Tubular Magazine** holds 15 LR, 17 Longs, or 21 Hi-Speed Shorts. **Unique loading-port location** at side of tubular magazine instead of at bottom (as with competing rifles) **permits rapid loading,** using several cartridges at a time. Your new SPORT-KING is rugged, yet lightly balanced, eager to play but too tough to tire.

CLEANING and LUBRICATING . . .

Your SPORT-KING is treated with new siliconized and polarized oil. This exclusive patented process gets down into the pores of the steel and protects against perspiration and other corrosive elements which cause rust. This oil makes SPORT-KING GUNS the most rust resistant of any guns you can buy. It gives the best lubrication of any oil tested. And it protects and beautifies stock and forearm.

The performance of any semi-automatic rifle depends on how clean it is kept. Exclusive use of quality ammunition will keep fouling to a minimum, but, because a semi-automatic rifle depends on the power gases for the repeating action, it must be kept clean to function efficiently. We recommend that your gun be thoroughly cleaned after firing 200 to 250 rounds for continued top performance.

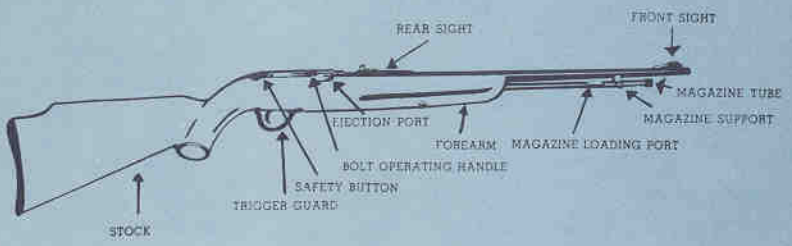


FIG. 1

Disassemble the gun, following complete instructions contained in this instruction sheet, into the three basic parts. (a) stock, (b) receiver and barrel group, and (c) breech bolt assembly.

Using a tooth brush soaked in solvent, clean trigger assembly, getting powder fouling out of springs, magazine throat, etc. In same manner clean bolt, getting fouling out of extractor, off the bolt face and firing pin, and out of machined cuts in bolt. Push a patch, moistened with a good solvent through the barrel from the muzzle end. Push a brass brush, soaked in solvent through the entire length of the bore several times, using long even strokes. Push clean patches through the bore in the same manner until the latch patch comes out unsoiled. Push lightly oil patch through the entire length of the bore. Wipe both trigger assembly and bolt dry, oil lightly, and replace, following instructions for assembly which follow.

OPERATING INSTRUCTIONS . . .

To Make Gun Safe: Thumb safety is located at top, rear of stock next to receiver, on right of gun. With hammer cocked, draw safety rearward under thumb of right hand. This movement locks gun action, and rifle cannot be fired. Always LOCK gun when carrying it, loaded.

To Release Safety: Thumb safety forward, and gun is ready to fire.

To Load Magazine: Thumb safety on, turn knurled knob on inner magazine tube, pull tube out and insert cartridges into cartridge opening, continuing the operation until the last cartridge is visible. (See Figure 6) Grasping knurled portion of inside magazine tube, press down with rotating action until magazine tube is fully down and located in supporting notch.

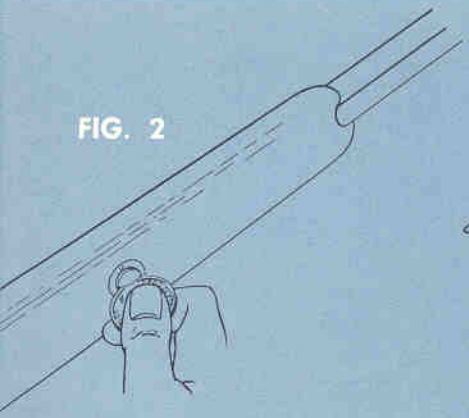


FIG. 2

FIG. 3

FIG. 2

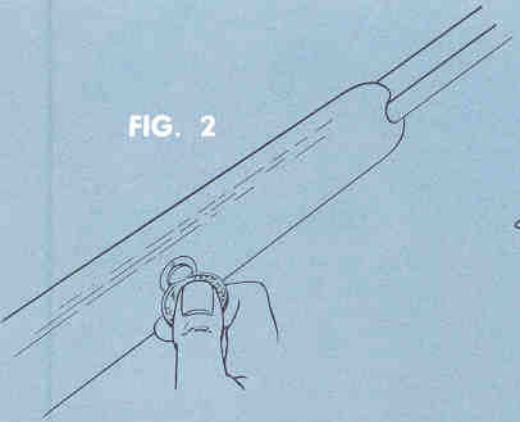
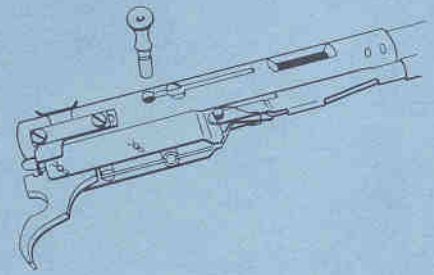


FIG. 3

FIG. 4



To Load Chamber: Retract action fully to the rear and allow to close. Thumb safety forward. Gun is now ready to fire.

To Remove Cartridges Without Firing: Thumb safety rearward and remove inside magazine tube. Point muzzle downward. All cartridges in tube will drop into the hand. Move safety forward, and work action twice to remove cartridges from barrel chamber and trigger guard assembly through ejection port. Pull bolt operating handle back and examine barrel chamber to make sure gun is now empty of cartridges. Inside magazine tube may now be replaced safely.

DISASSEMBLY . . .

To remove action from stock, turn gun upside down and loosen takedown screw with screwdriver or coin (see Figure 2). Action and barrel will come free from stock. Now unscrew rear receiver plug from receiver (Figure 3). Action parts will project rearward. To remove bolt and hammer assembly, pull bolt handle fully rearward and remove bolt first (Figure 4). Free hammer assembly from receiver, then with barrel in *vertical position*, pull trigger rearward. Hold barrel above a table or other clean surface for this step, since entire bolt assembly will now fall free from receiver. (See Figure 5)

IMPORTANT . . .

Before firing this rifle, be sure to clean barrel thoroughly of grease, or any other foreign obstruction.

ASSEMBLY . . .

To reassemble your SPORT-KING, follow the above procedures in reverse order, thus: with gun on its side, replace bolt by moving trigger rearward. Move bolt into receiver from rear as in Figure 5, pushing it

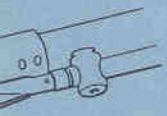
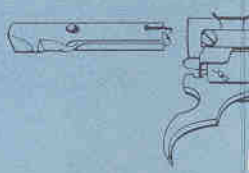
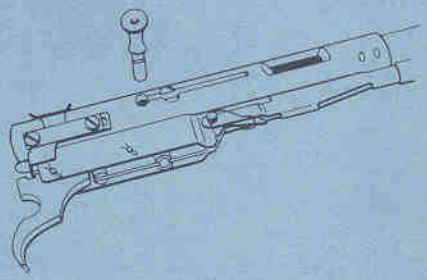


FIG. 4





into receiver until bolt handle on inside of bolt is in line with hole in receiver. Replace bolt handle through receiver and into bolt assembly as in Figure 4. Now, pull trigger rearward and slide hammer assembly back into the receiver as shown in Figure 3. Rear Receiver plug screws in as in Figure 3, also. Note that you must tighten receiver until plug *lightly* touches at shoulder, then, back receiver plug to the point where the flat surface of the receiver plug aligns properly with flat side on stock. Insert action back into stock and tighten screw . . . again as in Figure 2.

RAPID-LOAD EXCLUSIVE

Figure 6 shows method of loading made possible by location of SPORT-KING loading port at side of tubular magazine instead of at bottom as with competing rifles. In this manner, several cartridges may be lined up in well formed between barrel and magazine, and simply slid into loading port with fingertip pressure.

SPECIFICATIONS

LENGTH OF PULL	13¾ inches
DROP at HEEL	2¼ inches
DROP at COMB	1½ inches
BARREL LENGTH	23¼ inches
OVER-ALL LENGTH	41¾ inches
WEIGHT of GUN	5 lbs. 7 oz.
MAGAZINE CAPACITY	15 L.R., 17 Long or 21 Hi-Speed Shorts
FRONT SIGHT	Ramp type
Rear SIGHT	Rocky Mountain patridge type for elevation at 25 yard intervals
"FIELD" Stock & Fore End	American Black Walnut
"SPECIAL"	American Black Walnut Monte Carlo with Fluted Comb Semi-beavertail front

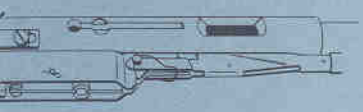


FIG. 5

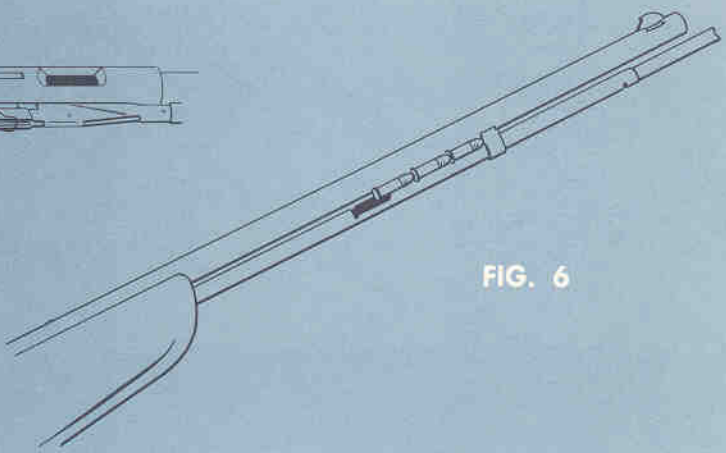


FIG. 6

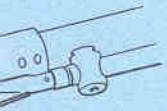
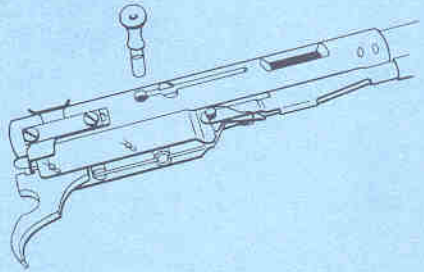


FIG. 4



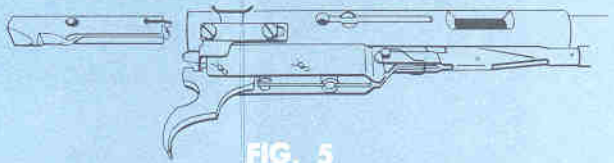


FIG. 5

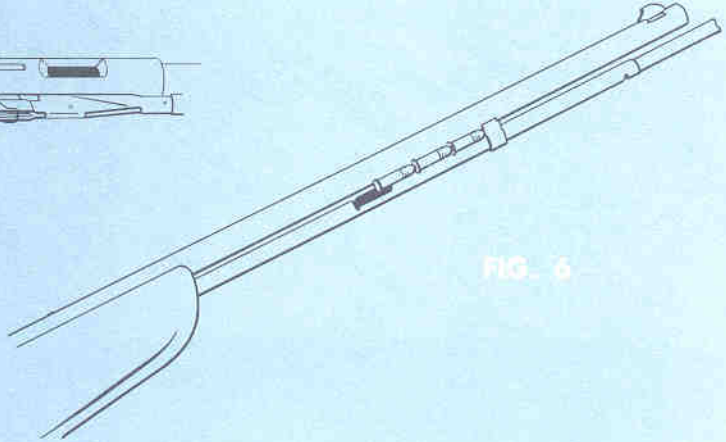
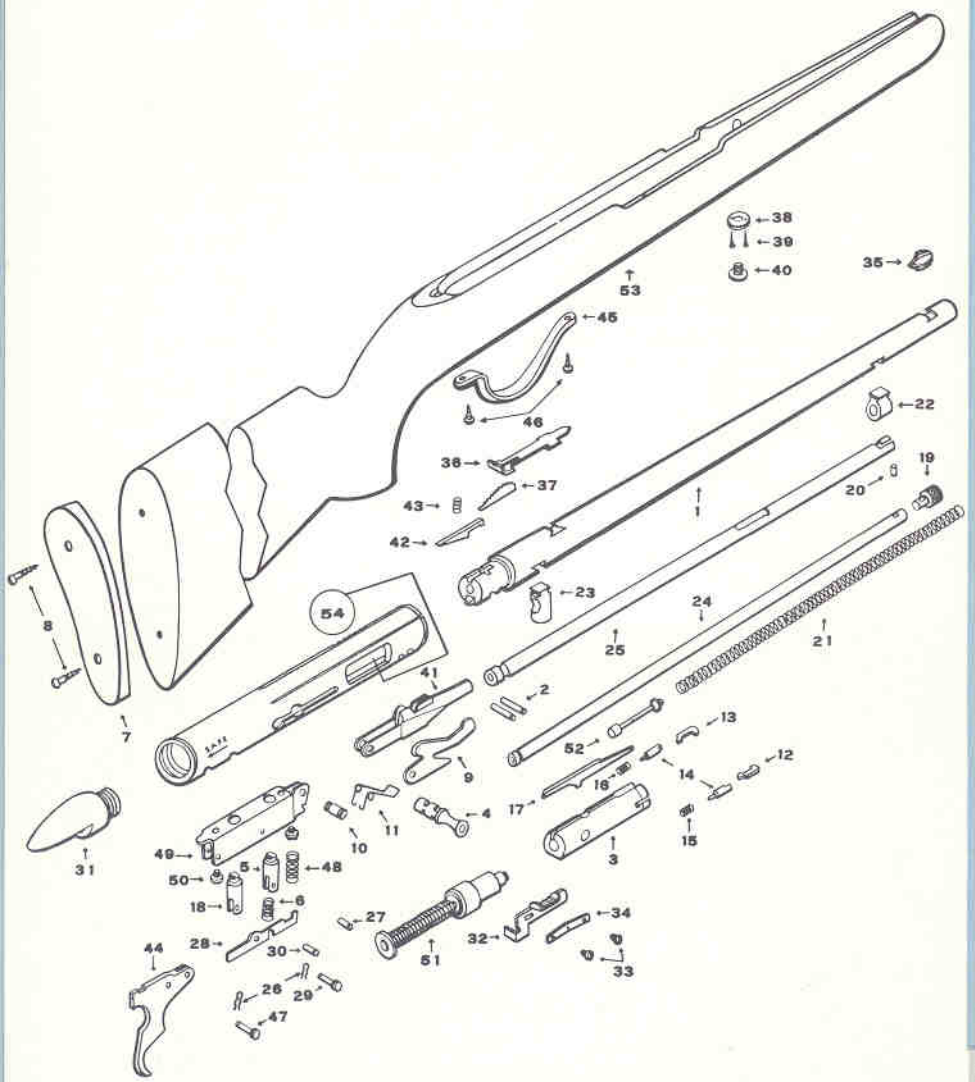


FIG. 6

KEY CHART, PARTS and ASSEMBLIES . . .

When ordering parts, be sure to mention the SPORT-KING model numbers stamped on the barrel of your gun. Your Sporting Goods Dealer has complete parts lists with prices. Minimum order, $1.00. Parts marked with asterisk (*) must be ordered from gunsmith, or from factory.



SHIPPING INSTRUCTIONS . . .

For safety of all concerned, be absolutely certain rifles are *empty*. Package them in throwaway carton, *do not* ship in carrying cases or other special containers. Factory cannot be responsible for return of such special containers. Ship PREPAID, express or insured parcel post. Minimum factory charge, $6.50.

REF. NO.	PART NO.	DESCRIPTION
1	8904	Barrel for Catalog 8000
1	8924	*Barrel for Catalog 8001
2	25010	*Barrel Pins (2) ea.
3	25030	*Bolt
4	8900	Bolt Handle
5	25060	Bolt Plunger
6	25071	Bolt Plunger Spring
7	8601	Butt Plate
8	345	Butt Plate Screws (2) ea.
9	25170	Cartrige Lifter
10	25181	Cartridge Lifter Pin
11	25211	Cartridge Lifter Spring
12	25271	Extractor, R.H.
13	25281	Extractor, L.H.
14	25295	Extractor Plunger (2) ea.
15	25290	Extractor Spring, R.H.
16	25293	Extractor Spring, L.H.
17	25300	*Firing Pin
18	25230	Hammer Plunger
19	331	Magazine Cap
20	328	Magazine Cap Pin
21	4040	Magazine Spring
22	25350	Magazine Support, Front
23	25355	Magazine Support, Rear
24	25380	Magazine Tube, Inner
25	25385	Magazine Tube, Outer
26	11580	Pin Retaining Springs (2) ea.
27	25430	Plunger Assembly Pin
28	25440	Plunger Connector
29	25510	Plunger Connector Pin
30	25430	Plunger Connector Stop Pin
31	25240	Receiver Plug, Rear
32	25420	*Safety
33	11430	*Safety Screw (2) ea.
34	11435	*Safety Spring
35	25620	Sight, Front
36	478	Sight, Rear
37	479	Sight Elevator, Rear
38	11500	Takedown Escutcheon
39	11505	Takedown Escutcheon Pins (2)
40	11510	Takedown Screw
41	25220	Throat
42	25485	Top Ramp
43	25490	Top Ramp Spring
44	25520	Trigger
45	11530	Trigger Guard
46	11535	Trigger Guard Screws (2) ea.
47	25510	Trigger Pin
48	25515	Trigger Return Spring
49	25405	*Underbody
50	25410	*Underbody Screws (2) ea.
N.I.	25860	*Bolt Assembly
51	25840	Hammer Assembly
52	25860	Magazine Follower Assy.
53	8908	Stock Assembly for Cat. 8000
53	8922	Stock Assembly for Cat. 8001
N.I.	8622	Butt Plate Trim

(N.I.—Not Illustrated)

54 Receivers are not sold for spare parts. Complete firearm must be returned to factory.

HI-STANDARD

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OTHER HI-STANDARD FIREARMS . . .

SUPERMATIC Autoloading Shotguns, 5 models in all, autoload all 2¾" shotshells, even rifled slugs without adjustment of any kind.

FLITE-KING Pump Action Shotguns, also in 5 models, feature action parts so smooth, gun will eject by gravity alone.

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Snub-barrel SENTINELS in blued, deluxe nickel or Dura-Tone COLORS

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